



General SCMT Turning Set

45° Side Cutting Edge Angle for 7° positive square inserts

- Semi-finishing to light roughing
- High positive chipbreaker
- Good chip control
- Sharp cutting edge
- For high productivity and trouble-free machining
- Fair for interrupted cuts

Part No. 733101-	Shank Size	Tool Length	13 pc. Set Includes			
			(1) Toolholder	(10) Inserts	(1) Torx Key	(1)
85128	.750	4.50	SSDCN12-3B	SCMT-32.52-UM-DC525	T-15	Storage Box
85130	1.00	6.00	SSDCN16-4D	SCMT-432-UM-DC525	T-20	Storage Box

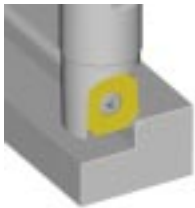


General CCMT Turning Set

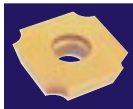
Negative 5° End or Side Cutting Edge Angle for 7° positive 80° diamond inserts

- Semi-finishing to light roughing
- High positive chipbreaker
- Good chip control
- Sharp cutting edge
- For high productivity and trouble-free machining
- Fair for interrupted cuts

Part No. 733101-	Shank Size	Tool Length	13 pc. Set Includes			
			(1) Toolholder	(10) Inserts	(1) Torx Key	(1)
85120	.750	4.50	SCLCR12-3B	CCMT-32.52-UM-DC525	T-15	Storage Box
85122	1.00	6.00	SCLCR16-3D	CCMT-32.52-UM-DC525	T-15	Storage Box



- Positive square inserts, 15° inserts
- Various radii available
- Torx screw locking system
- No regrinding needed



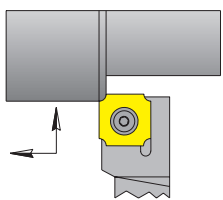
QUADVEX® Milling

Now, A Radius Cutter With More Cutting Edges!

Index the 15° positive insert with **four (4)** cutting edges

Part No. 733101-	Shank Dia.	Cut Dia.	7 pc. Set Includes			
			(1) Radius Mill	(4) SDCW-19C_-PVD56 Inserts By Radii Below:	(1) Torx Key	(1)
85590	.75	1.0	QV-100-S604-075	.0156, .0312,	T-20	Storage Box
85594	1.0	1.0	QV-100-S604-100	.0469, & .0625	T-20	Storage Box
85598	.75	1.0	QV-100-S608-075	.0781, .0937,	T-20	Storage Box
85602	1.0	1.0	QV-100-S608-100	.1094, & .1250	T-20	Storage Box
85606	.75	1.0	QV-100-S612-075	.1406, .1562,	T-20	Storage Box
85610	1.0	1.0	QV-100-S612-100	.1719, & .1875	T-20	Storage Box
85614	.75	1.0	QV-100-S616-075	.2031, .2187,	T-20	Storage Box
85618	1.0	1.0	QV-100-S616-100	.2344 *, & .2500 *	T-20	Storage Box

* Insert has two (2) cutting edges



- Positive square inserts, 15° inserts
- Various radii available
- Torx screw locking system
- No regrinding needed



QUADVEX® Turning

Now, A Radius Cutter With More Cutting Edges!

Index the 15° positive insert with **four (4)** cutting edges

Part No. 733101-	Shank Dia.	Tool Length	7 pc. Set Includes			
			(1) Toolholder	(4) SDCW-19C_-PVD56 Inserts By Radii Below:	(1) Torx Key	(1)
85630	.75	1.0	SSQDR-12-6B-04	.0156, .0312,	T-20	Storage Box
85634	1.0	1.0	SSQDR-16-6D-04	.0469, & .0625	T-20	Storage Box
85638	.75	1.0	SSQDR-12-6B-08	.0781, .0937,	T-20	Storage Box
85642	1.0	1.0	SSQDR-16-6D-08	.1094, & .1250	T-20	Storage Box
85646	.75	1.0	SSQDR-12-6B-16	.1406, .1562,	T-20	Storage Box
85650	1.0	1.0	SSQDR-16-6D-16	.1719, & .1875	T-20	Storage Box
85654	.75	1.0	SSQDR-12-6B-16	.2031, .2187,	T-20	Storage Box
85658	1.0	1.0	SSQDR-16-6D-16	.2344 *, & .2500 *	T-20	Storage Box

* Insert has two (2) cutting edges